

Model Number
TFX-1XXXX-1XXXX-1XXXXXXF

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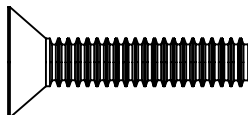
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Tools Needed

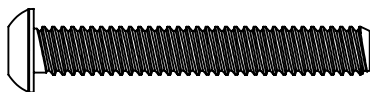
Low RPM Variable Speed Drill

T-27 Pin-in-Torx® Bit

T-30 Pin-in-Torx® Bit



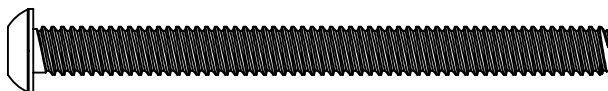
E 021-184 for Back Cushion



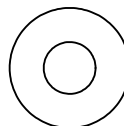
H 021-190 for Seat Cushion



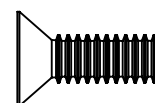
B 025-030 Lock Washer



A 021-093 for Bottom Enclosure panel



C 025-034 Flat Washer



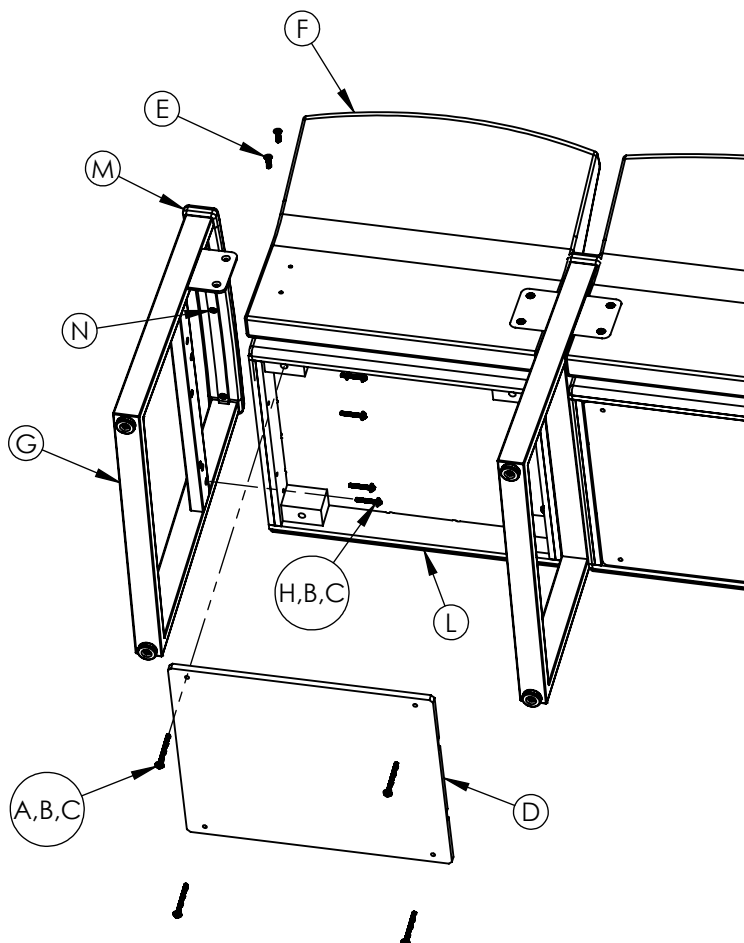
N 021-095 for Arm Cap

A Terra tandum unit can be extended by adding a seat section to either a middle or end position. The procedure for either configuration is essentially the same. The illustrations show the addition of a section to the end position.

End Frame Removal

To add a section to the end of the unit, the existing End Frame must first be removed.

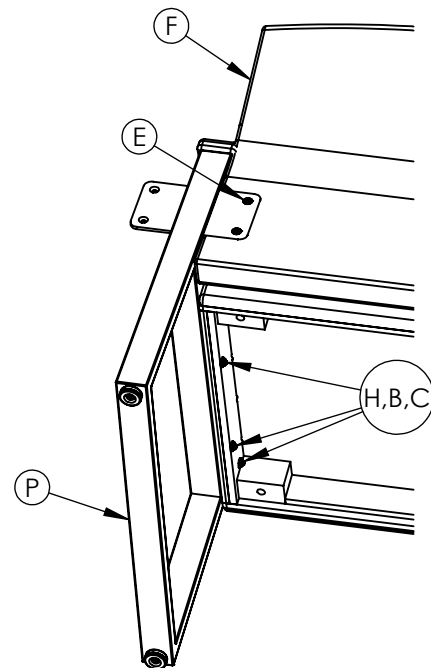
1. Remove (4) screws A, lock washers B, and flat washers C from Bottom Enclosure Panel D. Remove Bottom Enclosure Panel and set aside.
2. Remove (2) screws E that attach Back Cushion F to End Frame G.
3. Remove (4) screws H, lock washers B, and flat washers C that attach Seat Cushion L to End Frame G. Set End Frame aside.



Install Intermediate Frame

Important! When installing screws, always start by hand to avoid cross-threading.

4. Attach Intermediate Frame P to the unit with (4) screws H, lock washers B, and flat washers C.
5. Install (2) screws E to Frame and Back Cushion F.



Install Chair Section

Important! When installing screws, always start by hand to avoid cross-threading.

6. Using (4) screws H, lock washers B, and flat washers C, assemble the new section to the Intermediate Frame P.
7. Assemble (2) screws E to attach Back Cushion F to Intermediate Frame P.
8. Re-assemble the End Frame G that was removed in Step 3.
9. Assemble the Bottom Enclosure Panels D using (4) screws A, lock washers B, and flat washers C.

